



## ASSEMBLY INSTRUCTIONS FOR ERS-18

### PARTS:

- 2 - SIDES - INSIDE PRE-DRILLED FOR RACK RAIL
- 1 - TOP
- 1 - BOTTOM - PRE-DRILLED FOR CASTERS
- 4 - CROSS BRACES
- 4 - CASTERS
- 2 - 18 SPACE RACK RAIL

### HARDWARE:

- 26 - CONFORMAT SCREWS
- 26 - CAPS FOR SCREWS
- 26 - 5/8" WOOD SCREWS

### TOOLS NEEDED: PHILLIPS SCREWDRIVER

**IT IS BEST TO ASSEMBLE ON A LARGE, FLAT SURFACE**

1. LAY SIDES ON A FLAT SURFACE WITH RACK RAIL PILOT HOLES FACING UP.
2. INSTALL RACK RAIL USING THE 5/8" WOOD SCREWS
3. STAND EITHER SIDE ON ITS BACK EDGE WITH THE RACK RAIL FACING TOWARD THE CENTER OF THE RACK
4. SECURE THE TOP TO THE SIDE BY ALIGNING THE HOLES AND USING TWO CONFORMAT SCREWS. DO NOT OVER TIGHTEN.....
5. SECURE THE BOTTOM TO THE SIDE IN THE SAME MANNER
6. ATTACH CROSS BRACES TO THE TOP OF THE UNIT IN THE FRONT AND REAR. MAKE SURE THE BEVELED EDGE IS IN THE FRONT. USE THE CONFORMAT SCREWS TO ATTACHE THESE PIECES
7. ATTACH THE BOTTOM CROSS BRACES IN THE SAME MANNER
8. INSTALL THE OPPOSITE SIDE FOLLOWING STEPS 3 - 7

