

# Raxxess Skeleton Rack (SKR) Instruction sheet

Thank you for purchasing the Raxxess Skeleton rack. After following these few steps, we're sure you will agree that the skeleton rack represents an excellent value in 19" racks.

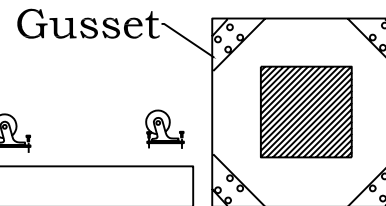
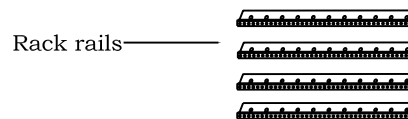
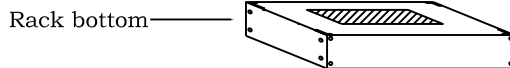
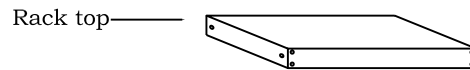
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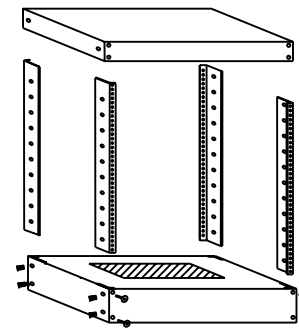
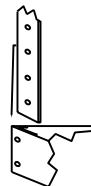
Step 1: Unpack the products.

The package(s) should contain:

- 1 Top
- 1 Bottom
- 4 Rack rails
- 16 Black 10-32 screws
- 12 Zinc 1/4-20 flat head studs
- 12 Zinc nuts



Step 2: If you are installing casters on your SKR, do this first. If you are not installing casters, skip this step, and go to step 3. Turn the base over, and locate the casters to the caster gussets on the underside of the base. Bolt them to the appropriate holes as shown, placing the bolt through the caster, into the gusset, and locating a nut to the inside of the gusset. Tighten the bolts with a 7/16" wrench, only after all 4 bolts are in place for each caster.



Step 3: Turn the base over, and place a section of rack rail into the slot at the top of the base, pushing it through until you can see the rail holes lining up with the holes in the front of the base. Install (2) 10-32 screws in each of the rails, but leave them loose until later. Then install (2) 1/4-20 flat screws to the side of the rail, through the base. Perform the same operation to the other lengths of rail, and then tighten all of the screws and nuts. Now place the top on the rails, as shown, and fasten the top in the same manner.

Finally, your rack should look like this. If you are installing side panels, they will screw on easily from the outside, even if the unit is loaded with gear (you can always opt for them later).

