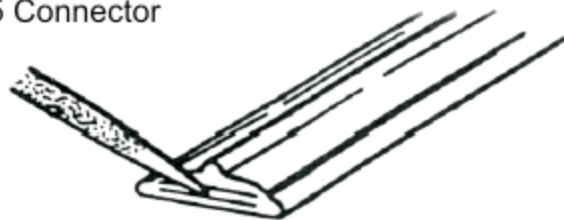


SS-10 Connecting Suggestions

Shown using ST-15 Connector

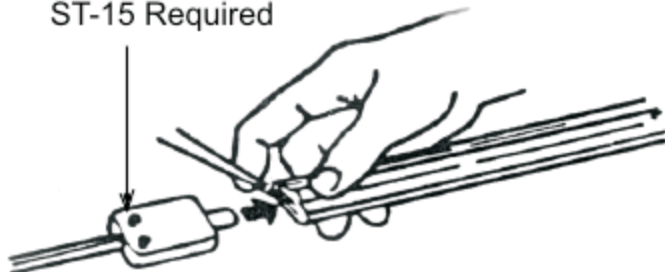


1. Cut Controflex Switch with a plain shears as cleanly as possible. See that no chip has slipped inside switch.

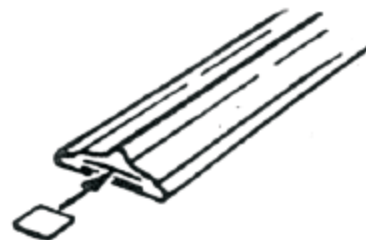


2. Spread switch conductors with a nail file or knife. Note that bottom conductor of Controflex Type "A" is made up of overlapping segments, – so that the bottom conductors might be doubled.

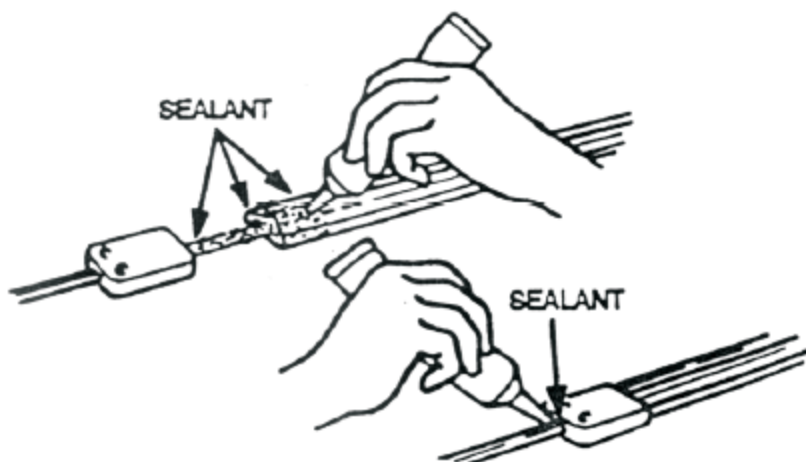
ST-15 Required



3. Insert connector blade of live end terminal between the top and bottom conductors.



4. Insulate dead end of switch with a piece of folded electrical tape or other insulating material $3/8" \times 3/8" \times .010"$ thick. Test with ohmmeter or buzzer.



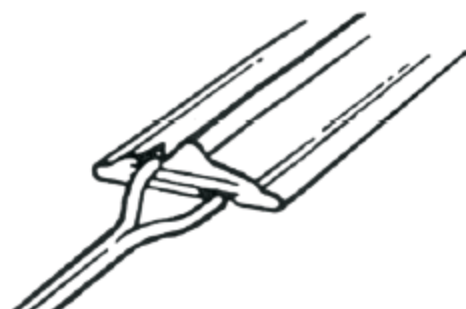
5. Apply Tapeswitch 105 Sealant generously, wetting about $1/2"$ of the switch end as well as at cut of switch and along wire. Push on terminal fittings. Wipe excess Sealant into a bead. At live end fitting apply additional sealant around wire exit. Allow to dry.

(Alternate sealant: PVC Pipe Solvent Sealer from local hardware).



6. Switch is now ready for use.

Alternat Improvised Connections



Soldering leads directly to switch conductors.

- V-notch plastic jacket to expose top and bottom conductors.
- Insert piece of insulating material $3/8" \times 3/8" \times .010"$ thick between top and bottom conductors.
- Solder wire which has been pre-tinned to the conductors.